

## Main features

- Woodcase pencil
- Pigment based lead : vivid colours and great covering power
- Lead resistance > 1,2 kg
- No breaks when sharpening
- Water soluble lead for a watercolour effect

## Process and Controls

- Leads: Mixing & Extrusion
- Pencils made with natural wood
- Leads glued all along with water-based glue

## Laboratory controls

- Color, covering power, lead resistance, pencil breaking strength, lead wear, sharpening ability effort, lead breaking when sharpening
- Gluing resistance after oven test: 5 days at 40°C and 80% of relative humidity

## Production controls

- Continuous control of pressures, temperatures, materials flow
- Leads controls per statistical pick-up: diameter, bending, breaking strength, colour, covering power
- Pencils controls per statistical pick-up: dimensions and aspect

## Product safety

- Product assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71), tested annually by an independent lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Product free of dangerous phthalates (DINP, DIDP, DEHP, DBP, DNOP & BBP)

## Coloring pencil in 24 colours

### Hexagonal colouring pencil

Easy to handle  
6.9 mm on flats  
17,5 cm of length



Glued all along  
the lead  
No breaks when  
sharpening



**Lead**  
2.9 mm diameter  
With pigments for a good  
covering power

## Environment

- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



## Corporate social compliance

- BIC Group Code of Conduct based on ILO conventions
- Auditing process with corrective action plan by an independant company

